# New Material Drilling Discussion

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| **Point** | **LJ Material** | **Brittle Compressed (“Real”) LJ Material** | **+** | **-** |
| Material CrushingD:\Gigs\Drilling\Run5\Impacting_polycr__n0_55000_k_5.0_A_30.00_ f0_B_15.00_ f0_AngOmega0_0.01_ 1t0_seed_ 1__Nimp_05_por_ 3.0\A_30.00f0_B_15.00f0_AngOmega0_ 0.011t0_seed_ 1\a2r_00\frame_00000.bmp | by particles | by grains | realistic | particles do not separate and do not move away |
| Particles RemovingD:\Gigs\Drilling\Run5\Impacting_polycr__n0_55000_k_5.0_A_30.00_ f0_B_24.00_ f0_AngOmega0_0.01_ 1t0_seed_ 1__Nimp_05_por_ 3.0\A_30.00f0_B_24.00f0_AngOmega0_ 0.011t0_seed_ 1\a2r_00\frame_00000.bmp | Separated particles vanish | Particles near tooltip vanish, separated grains restructure | no | 1. not realistic outwashing2. grains cannot restructure in real |
| Shearing StrengthD:\Gigs\Drilling\Run5\Impacting_polycr__n0_55000_k_5.0_A_30.00_ f0_B_36.00_ f0_AngOmega0_0.01_ 1t0_seed_ 1__Nimp_05_por_ 3.0\A_30.00f0_B_36.00f0_AngOmega0_ 0.011t0_seed_ 1\a2r_00\frame_00000.bmp | Higher | Lower | In some cases tool just penetrate the material and starts rotation, causing shearing destruction. “Real” material has lower shearing strength as a result of lower level of intergranular interaction |

Main troubles:

1. Material Removal Rate calculates as rate of removed particles to all particles. As particles removes incorrectly and in highly different regime, than when drilling simple LJ material, it makes impossible to compare the drilling process in this too variants.
2. Real parameters of loading causes very low speed of material removing. Each impact causes just a small destruction and 7-10 impacts is not enough for statistic. (надо еще раз это проверить)